

SECTION 1: Identification

1.1. Identification

Product form : Mixture
 Product name : Blueshield 6.7
 Product code : SG-2002-04997
 Other means of identification : Carbon Dioxide (7%) in Argon

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Shielding gas for arc welding

1.3. Details of the supplier of the safety data sheet

Air Liquide USA LLC and its affiliates
 9811 Katy Freeway, Suite 100
 Houston, TX 77024 - USA
 T 1-800-819-1704
www.us.airliquide.com

1.4. Emergency telephone number

Emergency number : CHEMTREC: 1-800-424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Compressed gas H280 - Contains gas under pressure; may explode if heated
 Full text of H-phrases: see section 16

2.2. Label elements

GHS-US labeling

Hazard pictograms (GHS-US) :



GHS04

Signal word (GHS-US) : Warning
 Hazard statements (GHS-US) : H280 - Contains gas under pressure; may explode if heated
 OSHA-H01 - May displace oxygen and cause rapid suffocation
 CGA-HG03 - May increase respiration and heart rate
 Precautionary statements (GHS-US) : P202 - Do not handle until all safety precautions have been read and understood
 P261 - Avoid breathing gas
 P271 - Use only outdoors or in a well-ventilated area
 P280 - Wear eye protection, face protection, protective gloves, protective clothing
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
 P308+P313 - If exposed or concerned: Get medical advice/attention
 P403 - Store in a well-ventilated place
 P501 - Dispose of contents/container in accordance with local/regional/national/international regulations
 CGA-PG02 - Protect from sunlight when ambient temperature exceeds 52°C (125°F)
 CGA-PG05 - Use a back flow preventive device in the piping
 CGA-PG06 - Close valve after each use and when empty
 CGA-PG10 - Use only with equipment rated for cylinder pressure
 CGA-PG14 - Approach suspected leak area with caution
 CGA-PG21 - Open valve slowly

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

| Name | Product identifier | % | GHS-US classification |
|----------------|--------------------|----|-----------------------|
| Argon | (CAS No) 7440-37-1 | 93 | Compressed gas, H280 |
| Carbon Dioxide | (CAS No) 124-38-9 | 7 | Liquefied gas, H280 |

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical advice.
- First-aid measures after skin contact : Adverse effects not expected from this product.
- First-aid measures after eye contact : Adverse effects not expected from this product.
- First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries after inhalation : May displace oxygen and cause rapid suffocation. May increase respiration and heart rate.
- Symptoms/injuries after skin contact : Adverse effects not expected from this product.
- Symptoms/injuries after eye contact : Adverse effects not expected from this product.
- Symptoms/injuries after ingestion : Ingestion is not considered a potential route of exposure.
- Symptoms/injuries upon intravenous administration : Not known.
- Chronic symptoms : Adverse effects not expected from this product.

4.3. Indication of any immediate medical attention and special treatment needed

If you feel unwell, seek medical advice. If breathing is difficult, give oxygen.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : The product is not flammable.
- Explosion hazard : Product is not explosive. Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of burns and injuries.
- Reactivity : None known.

5.3. Advice for firefighters

- Firefighting instructions : In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.
- Protection during firefighting : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Ensure adequate ventilation.

6.1.1. For non-emergency personnel

- Protective equipment : Wear protective equipment consistent with the site emergency plan.
- Emergency procedures : Escape the danger area by the closest safe route. Close doors and windows of adjacent premises. Keep containers closed. Mark the danger area. Seal off low-lying areas. Keep upwind.

6.1.2. For emergency responders

- Protective equipment : Standard protective clothing and equipment (e.g., Self Contained Breathing Apparatus) for fire fighters. Equip cleanup crew with proper protection.
- Emergency procedures : Evacuate and limit access. Ventilate area.

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6.2. Environmental precautions

Try to stop release if safe to do so.

6.3. Methods and material for containment and cleaning up

For containment : Try to stop release if safe to do so.
Methods for cleaning up : Dispose of this material and its container in accordance with local regulations.

6.4. Reference to other sections

See also Sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Pressurized container: Do not pierce or burn, even after use. Use equipment rated for cylinder pressure. Close valve after each use and when empty.
Precautions for safe handling : Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.
Hygiene measures : Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.
Storage conditions : Do not expose to temperatures exceeding 52°C (125°F). Keep container closed when not in use. Protect cylinder from physical damage. Store in well ventilated area.
Incompatible products : None known.
Incompatible materials : None known.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Blueshield 6.7 | | |
|---------------------------|-------------------------------------|------------------------|
| DNEL | DNEL | ≈ |
| Carbon Dioxide (124-38-9) | | |
| ACGIH | ACGIH TWA (ppm) | 5000 ppm |
| ACGIH | ACGIH STEL (ppm) | 30000 ppm |
| OSHA | OSHA PEL (TWA) (mg/m ³) | 9000 mg/m ³ |
| OSHA | OSHA PEL (TWA) (ppm) | 5000 ppm |

8.2. Exposure controls

Appropriate engineering controls : Ensure exposure is below occupational exposure limits. Provide adequate general and local exhaust ventilation. Systems under pressure should be regularly checked for leakages. Oxygen detectors should be used when asphyxiating gases may be released. Consider work permit system e.g. for maintenance activities.
Hand protection : Wear working gloves when handling gas containers. 29 CFR 1910.138: Hand Protection.
Eye protection : Wear safety glasses with side shields. 29 CFR 1910.133: Eye and Face Protection.
Skin and body protection : Wear suitable protective clothing, e.g. - lab coats, coveralls or flame resistant clothing.
Respiratory protection : None necessary during normal and routine operations. See Sections 5 & 6.
Thermal hazard protection : None necessary during normal and routine operations.
Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.
Other information : Wear safety shoes while handling containers. 29 CFR 1910.136: Foot Protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Gas
Appearance : Clear, colorless gas.
Color : Colorless
Odor : Odorless
Odor threshold : No data available

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| | |
|---|-----------------------------------|
| pH | : No data available |
| Melting point | : No data available |
| Freezing point | : No data available |
| Boiling point | : No data available |
| Flash point | : Not applicable - not flammable |
| Relative evaporation rate (butyl acetate=1) | : No data available |
| Flammability (solid, gas) | : See Section 2.1 and 2.2 |
| Explosion limits | : Not applicable - not flammable |
| Explosive properties | : Not applicable - not flammable. |
| Oxidizing properties | : None. |
| Vapor pressure | : No data available |
| Relative density | : No data available |
| Relative vapor density at 20 °C | : No data available |
| Relative gas density | : Heavier than air |
| Solubility | : Water: No data available |
| Log Pow | : No data available |
| Auto-ignition temperature | : No data available |
| Decomposition temperature | : No data available |
| Viscosity | : No data available |
| Viscosity, kinematic | : No data available |
| Viscosity, dynamic | : No data available |

9.2. Other information

| | |
|------------------------|--|
| Additional information | : Gas/vapor heavier than air. May accumulate in confined spaces, particularly at or below ground level |
|------------------------|--|

SECTION 10: Stability and reactivity

10.1. Reactivity

None known.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Under normal conditions of storage and use hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Carbon Dioxide (124-38-9)

| | |
|---------------------------|---------------|
| LC50 inhalation rat (ppm) | 820000 ppm/4h |
|---------------------------|---------------|

Argon (7440-37-1)

| | |
|---------------------------|---------------|
| LC50 inhalation rat (ppm) | 820000 ppm/4h |
|---------------------------|---------------|

| | |
|-----------------------------------|------------------|
| Skin corrosion/irritation | : Not classified |
| Serious eye damage/irritation | : Not classified |
| Respiratory or skin sensitization | : Not classified |
| Germ cell mutagenicity | : Not classified |

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| | |
|--|---|
| Carcinogenicity | : Not classified |
| Reproductive toxicity | : Not classified |
| Specific target organ toxicity (single exposure) | : Not classified |
| Specific target organ toxicity (repeated exposure) | : Not classified |
| Aspiration hazard | : Not classified |
| Symptoms/injuries after inhalation | : May displace oxygen and cause rapid suffocation. May increase respiration and heart rate. |
| Symptoms/injuries after skin contact | : Adverse effects not expected from this product. |
| Symptoms/injuries after eye contact | : Adverse effects not expected from this product. |
| Symptoms/injuries after ingestion | : Ingestion is not considered a potential route of exposure. |
| Symptoms/injuries upon intravenous administration | : Not known. |
| Chronic symptoms | : Adverse effects not expected from this product. |

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

| Carbon Dioxide (124-38-9) | |
|-------------------------------|--|
| Persistence and degradability | No ecological damage caused by this product. |
| Argon (7440-37-1) | |
| Persistence and degradability | No ecological damage caused by this product. |

12.3. Bioaccumulative potential

| Carbon Dioxide (124-38-9) | |
|---------------------------|--|
| BCF fish 1 | (no bioaccumulation) |
| Log Pow | 0.83 |
| Bioaccumulative potential | No ecological damage caused by this product. |
| Argon (7440-37-1) | |
| Log Pow | Not applicable for inorganic gases. |
| Bioaccumulative potential | No ecological damage caused by this product. |

12.4. Mobility in soil

| Carbon Dioxide (124-38-9) | |
|---------------------------|--|
| Ecology - soil | No ecological damage caused by this product. |
| Argon (7440-37-1) | |
| Ecology - soil | No ecological damage caused by this product. |

12.5. Other adverse effects

| | |
|--------------------------|--|
| Effect on ozone layer | : No known effects from this product. |
| Effect on global warming | : No known ecological damage caused by this product. |

SECTION 13: Disposal considerations

13.1. Waste treatment methods

| | |
|--------------------------------|--|
| Waste treatment methods | : Contact supplier if guidance is required. Do not discharge into any place where its accumulation could be dangerous. Ensure that the emission levels from local regulations or operating permits are not exceeded. |
| Waste disposal recommendations | : Refer to the CGA Pamphlet P-63 "Disposal of Gases" available at www.cganet.com for more guidance on suitable disposal methods. |

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SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

| | |
|----------------------------------|---|
| Transport document description | : UN1956 Compressed gas, n.o.s. (Carbon Dioxide, Argon), 2.2 |
| UN-No.(DOT) | : UN1956 |
| Proper Shipping Name (DOT) | : Compressed gas, n.o.s. |
| Transport hazard class(es) (DOT) | : 2.2 - Class 2.2 - Non-flammable compressed gas 49 CFR 173.115 |
| Hazard labels (DOT) | : 2.2 - Non-flammable gas |



| | |
|--|---|
| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 302;305 |
| DOT Packaging Bulk (49 CFR 173.xxx) | : 314;315 |
| DOT Symbols | : G - Identifies PSN requiring a technical name |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : 306;307 |
| DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) | : 75 kg |
| DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) | : 150 kg |
| DOT Vessel Stowage Location | : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel. |
| Other information | : No supplementary information available. |

TDG

| | |
|--------------------------------|---|
| Transport document description | : UN1956 COMPRESSED GAS, N.O.S., 2.2 |
| UN-No. (TDG) | : UN1956 |
| TDG Proper Shipping Name | : COMPRESSED GAS, N.O.S. |
| TDG Primary Hazard Classes | : 2.2 - Class 2.2 - Non-Flammable, Non-Toxic Gas. |

Transport by sea

| | |
|-----------------------------|--------------------------|
| UN-No. (IMDG) | : 1956 |
| Proper Shipping Name (IMDG) | : COMPRESSED GAS, N.O.S. |
| Class (IMDG) | : 2 - Gases |

Air transport

| | |
|-----------------------------|--------------------------|
| UN-No. (IATA) | : 1956 |
| Proper Shipping Name (IATA) | : COMPRESSED GAS, N.O.S. |
| Class (IATA) | : 2 |

SECTION 15: Regulatory information

15.1. US Federal regulations

Carbon Dioxide (124-38-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Argon (7440-37-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA

Carbon Dioxide (124-38-9)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification: Class A - Compressed Gas

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Argon (7440-37-1)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Class A - Compressed Gas

EU-Regulations

No additional information available

National regulations

Carbon Dioxide (124-38-9)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)

Argon (7440-37-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)

15.3. US State regulations

Carbon Dioxide (124-38-9)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

Argon (7440-37-1)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

- Indication of changes : Revised safety data sheet in accordance with OSHA final rule on GHS implementation promulgated March 26, 2012.
- Other information : This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product.

Full text of H-phrases:

| | |
|----------------|--|
| Compressed gas | Gases under pressure Compressed gas |
| Liquefied gas | Gases under pressure Liquefied gas |
| H280 | Contains gas under pressure; may explode if heated |

SDS US (GHS HazCom 2012)

This Safety Data Sheet is offered pursuant to OSHA's Hazard Communication Standard, 29 CFR, 1910.1200. Other government regulations must be reviewed for applicability to this product. To the best of Air Liquide USA LLC and its affiliates' knowledge, the information contained herein is reliable and accurate as of this date; however, accuracy, suitability or completeness are not guaranteed and no warranties of any type, either express or implied, are provided. The information contained herein relates only to this specific product. If this product is combined with other materials, all component properties must be considered. Data may be changed from time to time. Be sure to consult the latest edition.